

SELF DECLARATION

WELDING PROCESS

KROHNE Limited hereby confirm that all welders hold valid:

- Welder Qualification Test Certificates (WQTC) issued in accordance with EN287-1 or the relevant part of EN ISO 9606.
- Welder Operator Approval Test Certificates (WOATC) issued in accordance with EN ISO 14732.

All welds are either Tungsten Inert Gas (TIG) or Metal Active Gas (MAG) and are carried out to a valid Weld Procedure Qualification Record (WPQR) in accordance with the relevant part of EN ISO 15614 or EN ISO 15613 and ASME IX.

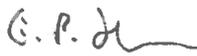
After welding, the welder performs a visual check on the weld seams and heat affected zone (HAZ) in accordance with the KROHNE build manual specific to the product type (listed below). The build manual does not allow any defects such as inclusions, pores, cracks, undercuts, etc.

The above statement is also valid for all non-certified welds on non-certified products that are designed and manufactured according to Sound Engineering Practice (SEP).

PRODUCTS

OPTIMASS 1000 Build Manual 7910969989
 OPTIMASS 2000 Build Manual 7910149989 & 7961449989
 OPTIMASS 3000 Build Manual 7890079989
 OPTIBATCH 4000 Build Manual 7932009989
 OPTIGAS 4000 Build Manual 7952229989
 OPTIMASS 6000 Build Manual 7960109989 & 7961409989
 OPTIMASS 7000 Build Manual 7872249989

KROHNE Limited

Signed by: E.Jukes General Manager & Technical Director	Signature: 	Date: 05.12.2018
Signed by: G.Howe QHSE Manager	Signature: 	Date: 05.12.2018